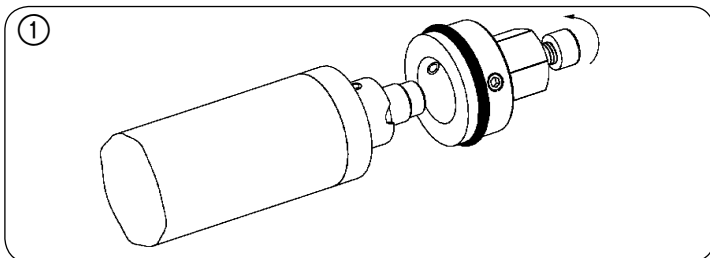
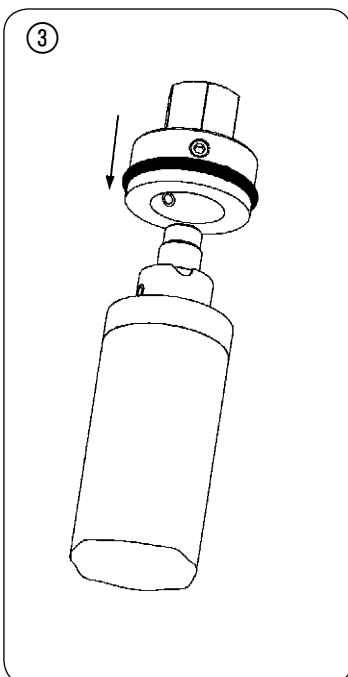
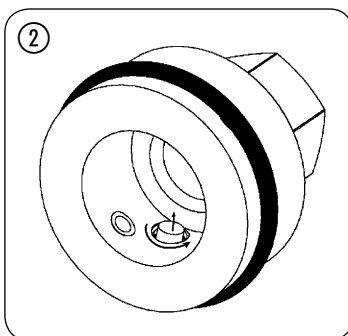


4900-02 Sicherheits-Scherstift

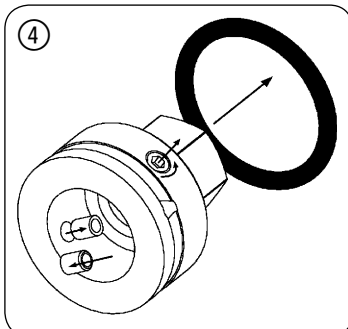
Austausch Sicherheits-Scherstift und Entspannung Federspanner mit Hilfswerkzeug




- ① Antrieb von der Spindelmutter trennen
(Hilfswerkzeug Schraube M 10 x 30)
Scherstellen entgraten

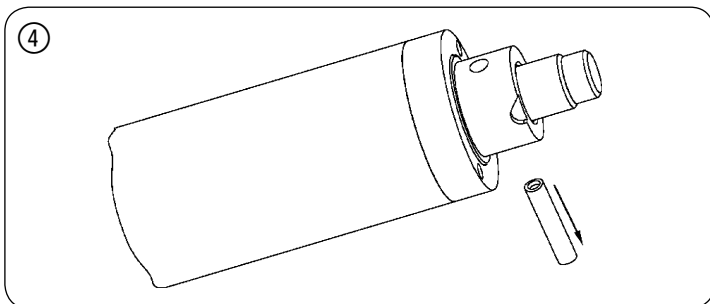


- ② Gewindesttift DIN 915 (M 8)
1 1/2 Umdrehungen nach rechts drehen
- ③ Antrieb in der gezeigten Position
aufsetzen
Federspanner vollständig entspannen

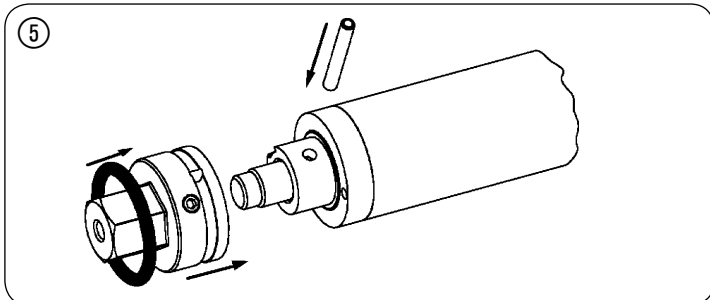



- ④ Antrieb abnehmen,
O-Ring und Scherstift-Bruchstücke
entfernen
Gewindesttift zurückdrehen

Werkzeug-Empfehlung
Splinttreiber  748 b-3 und
Splinttreiber  748 b-5



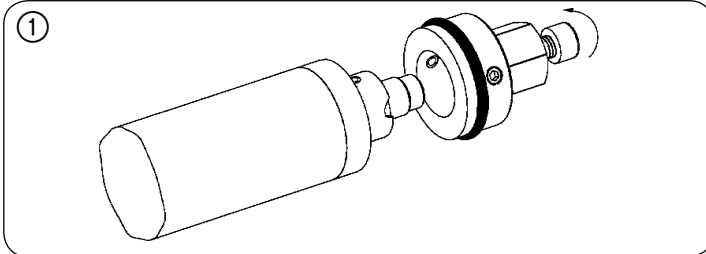
- ⑤ Antrieb in der gezeigten Position auf-
setzen, neuen Sicherheits-Scherstift
einsetzen und O-Ring aufziehen



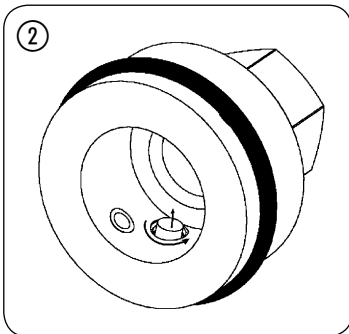
Gesicherte Funktion ist **ausschließlich** bei
Verwendung des Sicherheits-Scherstiftes
 4900-02 gegeben.

Safety Shearing Pin

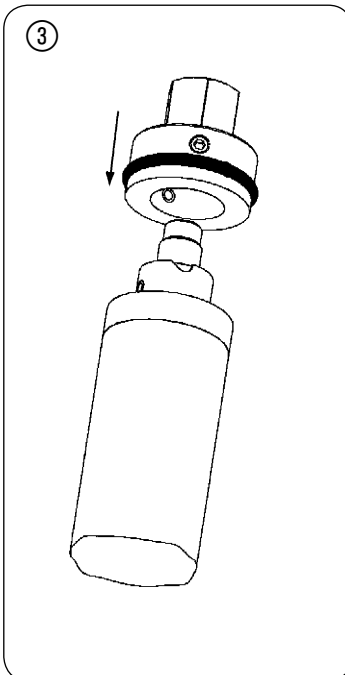
Replacement of the Safety Shearing Pin and detension of Safety Spring Vice



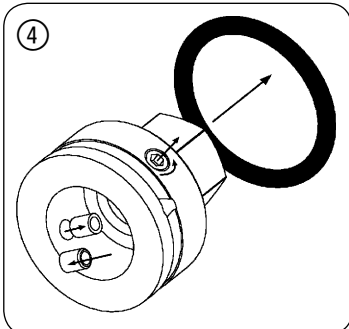
- ① Separate the drive from the Spindle nut (by using screw M 10 x 30)
Remove the „Flash“





- ② Make one and a half turn to the right with the headless screw DIN 915 (M 8)

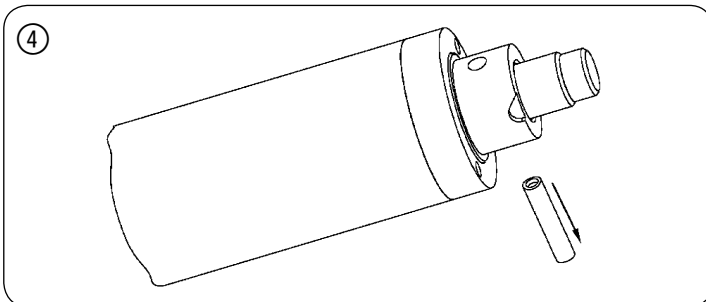


- ③ Put on the drive as shown in the drawing
The spring vice has to be detensioned completely

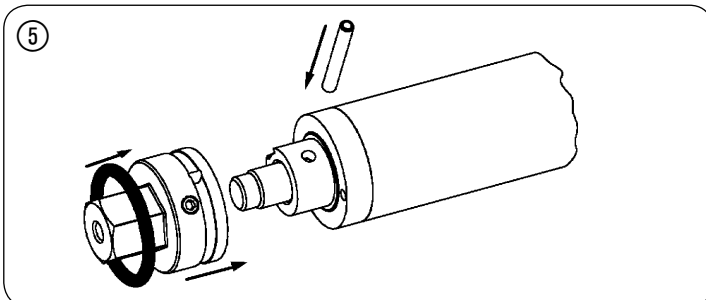



- ④ Remove the drive, the O-ring and the fragments of the safety shearing pin
Return the headless screw into initial position

We recommend the tools
Drift pin  748 b-3 and
Drift pin  748 b-5



- ⑤ Put on the drive as shown, insert a new Safety Shearing Pin and replace the O-ring



Safe functioning can **only** be assured when using the Safety Shearing Pin
 4900-02